

Installation Instructions for: 4-Section In-Ground Frame With Basic Hardware Kit



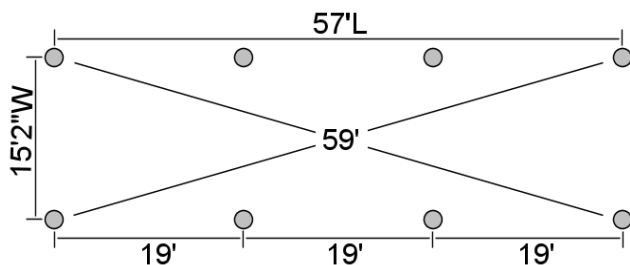
Standard Parts List:

- 8 – 13' 4" Uprights
- 4 – 15' Crossbar
- 8 – Aluminum elbows
- 8 – PVC sleeves 24" long with cap on (1) end

Tools needed:

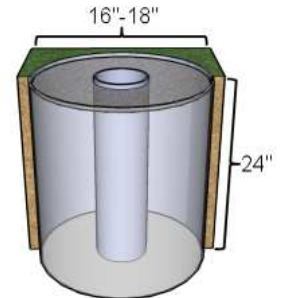
- Shovel, Post-Hole digger, or Auger
- 2 – 9/16" Wrenches
- Pliers / Channel Locks
- 5/16" Socket & Ratchet
- Pole Level
- Wheel Barrel
- Tape Measure
- 2 – 8' Ladders
- Allen Wrenches
- Bucket
- Concrete
- Water

1. Layout position of frame uprights using wooden stakes. Equally space the uprights, for 57' frame 19' on center. Be sure to x measure the outer two ends, this will ensure the layout is equally squared. This dimension will be 59'. These measurements are center to center.

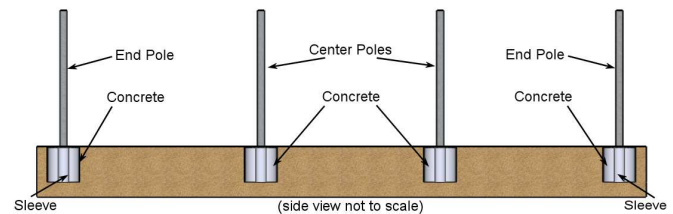


2. Dig holes for upright support sleeves approximately 16"-18" in diameter for 2-3/8" frames or as needed for all frame applications

based on soil conditions. If you have loose/sandy soil, concrete diameter should be a minimum of 16-18" for all frames. Holes should be 24" deep. Insert sleeve with cap into hole. Fill to ground level with concrete before concrete has set. Check distance of sleeves from center to center. Be sure to level all uprights by gently setting upright into sleeve.



3. Once the concrete has set, install all uprights and crossbars with the aid of an assistant. Tighten all set screws.



4. Proceed to install your hardware kit.